

Date: Thursday, 11/24/2005 11:42:55 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LANYARD ASSEMBLY
Job Number	: 24959		
Estimate Number	: 10942		
P.O. Number	: N/A	Part Number	: D26905
This Issue	: 11/24/2005	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2690 REV. B2
First Issue	: N/A	Project Number	: N/A
Previous Run	: N/A	Drawing Revision	: B2
	Type : SMALL /MED FAB	Material	: N/A
Written By	: <u>See comment below</u>	Due Date	: 12/1/2005
Checked & Approved By	: <u>See comment below</u>	Qty:	30 Um: Each
Comment	: Est: C 01.08.24 Removed Manufacturer Release Certification SM/EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	CBL460	Loop Sleeve
-----	--------	-------------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 60.0000 Each(s)

Loop Sleeve

Pick:

Qty	Part Number	Description	Batch
2	CBL-460	Loop Sleeve	CBL M18473

SAD	27/11/05	30
-----	----------	----

2.0	CBL1240	Cable
-----	---------	-------



Comment: Qty.: 0.6250 f(s)/Unit Total: 18.7500 f(s)

Cable

Pick:

Qty	Part Number	Description	Batch
7.5"	CBL-1240	Cable	M17793

SAD	27/11/05	30
-----	----------	----

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2690

SAD	27/11/05	30
-----	----------	----

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

2/05/11/29	30
------------	----

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 52

2/05/11/25	31
------------	----

Date: Thursday, 11/24/2005 11:42:55 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD ASSEMBLY

Job Number: 24959

Part Number: D26905

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SP

05/11/30

(31)

Job Completion

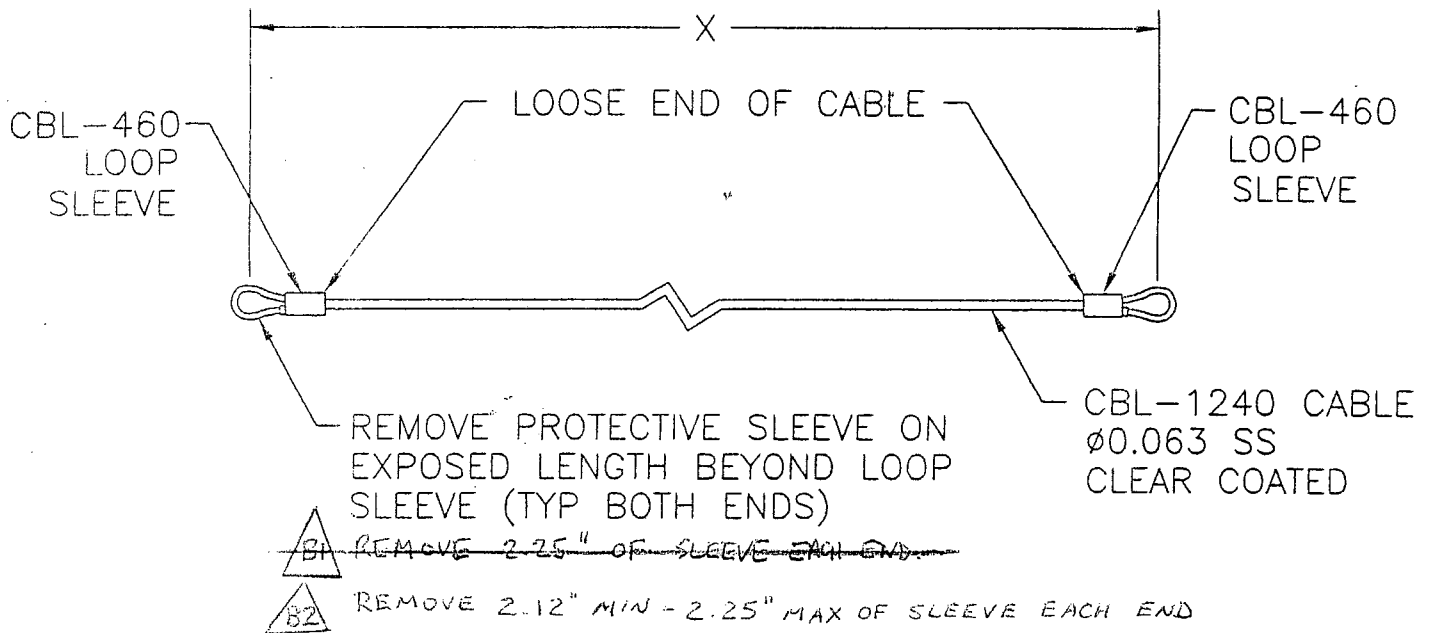


CONTROLLED COPY



DESIGN <i>ME</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>ME</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS
A	97.07.03	NEW ISSUE	
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH	
B1	CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE	
B2	KE 04.06.24	ADDED TOLERANCE	

RELEASED
971003 KE
TSR 4374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH. FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH SLEEVE AT END OF LOOSE END OF CABLE WITH CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

DEO's